

<b>Job title</b>	<i>Flange Welder Operator - Production Process Worker</i>
<b>Reports to</b>	<i>Weld Department Lead Hand &amp; Production Supervisor</i>

### **Job purpose**

*To operate flange and end welder equipment to perform welding operations on fabric according to specification drawings and instructions*

### **Duties and responsibilities**

- Follow all Health & Safety rules and protocols
- Maintain IFM's standards of health, safety, hygiene and security in accordance with policies and procedures
- Follow IFM's Code of Conduct
- Follow Standard Operating Procedures provided for equipment operation and work processes
- Operate flange welder to attach a plastic flange onto a variety of filter bags according to specification drawings and instructions
- Maintain quality standards of workmanship
- Perform minor adjustments and maintenance on flange welder equipment
- Adopt and apply 6S lean principles and methods to work areas and processes
- Use computer to track time and attendance and to enter piece counts
- Complete other production tasks:
  - Inverting & stuffing
  - Packing flanges
  - Layering
  - Turning
- Perform any other reasonable duty requested by the Employer or Management team

### **Qualifications**

- Basic math skills
- Computer literacy
- Ability to follow written instructions and read patterns with strong attention to detail
- Capable of independent and teamwork
- Previous manufacturing experience is an asset, but not a requirement

### **Working conditions**

- Fast-paced environment associated with meeting demands and deadlines

### **Physical requirements**

- Periods of prolonged standing
- Occasional bending and lifting (30 lbs maximum)