

Job title	<i>End Welder Operator & Production Process Worker</i>
Reports to	<i>Weld Department Lead Hand & Production Supervisor</i>

Job purpose

To operate end welder equipment to perform welding operations according to specification drawings and instructions

Duties and responsibilities

- Follow all Health & Safety rules and protocols
- Maintain IFM's standards of health, safety, hygiene and security in accordance with policies and procedures
- Follow IFM's Code of Conduct
- Follow Standard Operating Procedures provided for equipment operation and work processes
- Operate end welder to weld seams of a variety of filter bags according to specification drawings and instructions
- Maintain quality standards of workmanship
- Perform minor adjustments and maintenance on end welder equipment
- Adopt and apply 6S lean principles and methods to work areas and processes
- Use computer to track time and attendance and to enter piece counts
- Operate a variety of other production equipment:
 - Inverter
 - Bundler
 - Pretagger
 - Flange Welder
- Complete other production tasks:
 - Packing bags
 - Packing flanges
- Perform any other reasonable duty requested by the Employer or Management team

Qualifications

- Basic math skills
- Computer literacy
- Ability to follow written instructions and read drawings with strong attention to detail
- Capable of independent and teamwork

Working conditions

- Fast-paced environment associated with meeting demands and deadlines

Physical requirements

- Periods of prolonged standing
- Occasional bending and lifting (30 lbs maximum)