

Job title	<i>Industrial Sewer – Ringer Operator</i>
Reports to	<i>Production Supervisor (Production Manager in absence)</i>

Job purpose

To operate ringer sewing machine to perform sewing operations on fabric according to specification drawings and instructions

Duties and responsibilities

- Follow all Health & Safety rules and protocols
- Maintain IFM's standards of health, safety, hygiene and security in accordance with policies and procedures
- Follow IFM's Code of Conduct
- Follow Standard Operating Procedures provided for equipment operation and work processes
- Operate ringer to complete sewing operations on a variety of filter bags according to specification drawings and instructions
- Maintain quality standards of workmanship
- Participate in continuing ringer skill training to develop and master ringing techniques on various types of filter bags
- Perform minor adjustments and maintenance on sewing machine
- Adopt and apply 6S lean principles and methods to work areas and processes
- Participate in cross-training for a variety of production processes
 - Layering
 - Stuffing
 - Turning
- Perform any other reasonable duty requested by the Employer or Management team

Qualifications

- Basic math skills
- Computer literacy
- Ability to follow written instructions and read patterns with strong attention to detail
- Capable of independent and teamwork
- Excellent hand-eye coordination
- Previous sewing experience is not required

Working conditions

- Fast-paced environment associated with meeting demands and deadlines

Physical requirements

- Periods of prolonged sitting
- Occasional bending and lifting (30 lbs maximum)

Entry level full time position: \$14.00/hour; 41.5 hours/week